

D4664-1 SPACER

RELEASED
2014-01-22

- NOTES:
- 1) MATERIAL: KYDEX 6185 SHEET, 0.125 THICK, P3-VELOUR MATTE, IVORY #62015 PER DART SPEC MKYD6185S.125-P3-62015
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: N/A

D	Ø0.250 WAS Ø0.206 (ZN C5-3)	RF	14.01.09
C	0.400±0.015 WAS 0.50 , REMOVE CHAMFER (ZN C5-4); REVISE MATERIAL NOTE (ZN A8-4)	RF	13.06.18
B	REMOVE CHAMFER FROM -5 (C4-3), CHANGE -5 MAT'L (A7-3). CHANGE -1/-3/-7 WEIGHT FROM 0.00 lbs TO N/A (A8- 1, A8-2, A8-4).	RF	13.03.08
A	NEW ISSUE	RF	12.07.25
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	PC	DRAWING NO. D4664	REV. D SHEET 1 OF 4
MFG. APPR.	at		
APPROVED	AS	TITLE SPACER	SCALE NTS
DE APPR.	HA		
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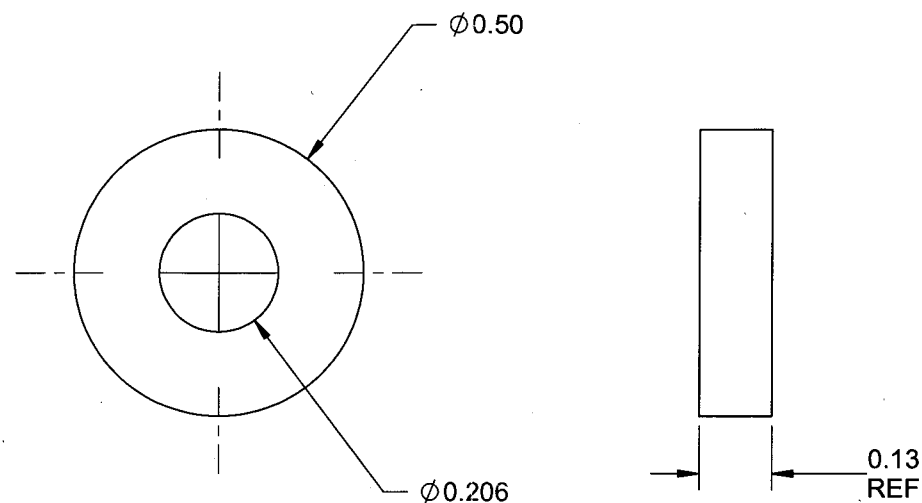
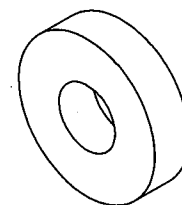
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D

C

B

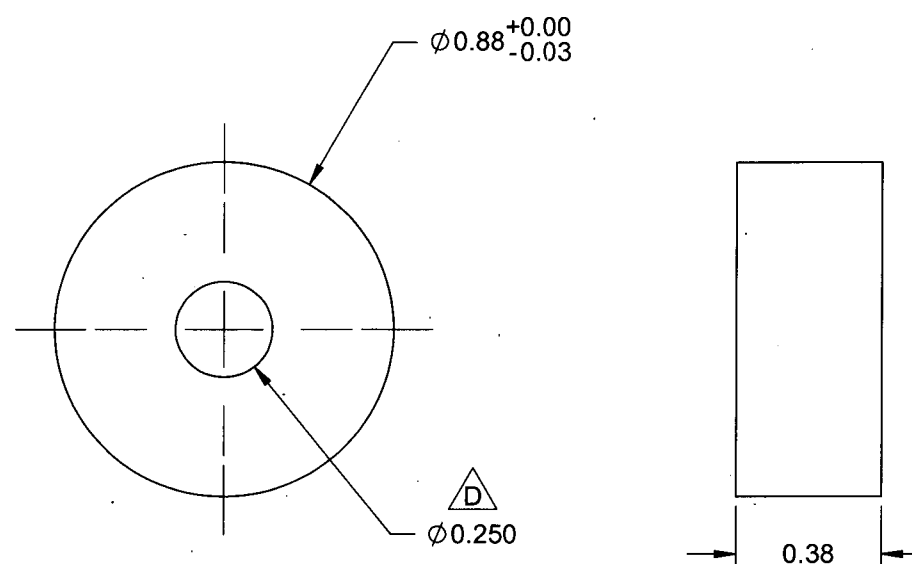
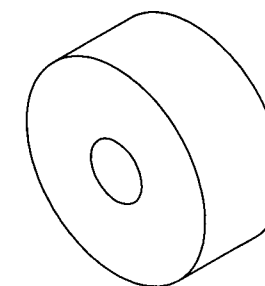
A

**D4664-3 SPACER****NOTES:**

- 1) MATERIAL: KYDEX 6185 SHEET, 0.125 THICK,
P3-VELOUR MATTE, IVORY #62015
PER DART SPEC MKYD6185S.125-P3-62015
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

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2014-01-22

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	DC	DRAWING NO.	REV. D
MFG. APPR.	2/	D4664	SHEET 2 OF 4
APPROVED	DE	TITLE	SCALE
DE APPR.	-H	SPACER	NTS
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D4664-5 SPACER

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NOTES:

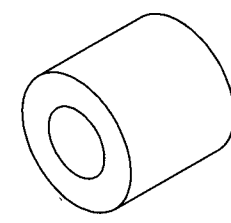
- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6R
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	DC	DRAWING NO.	REV. D
MFG. APPR.	2/1	D4664	SHEET 3 OF 4
APPROVED	2/1	TITLE	SCALE
DE APPR.	2/1	SPACER	NTS
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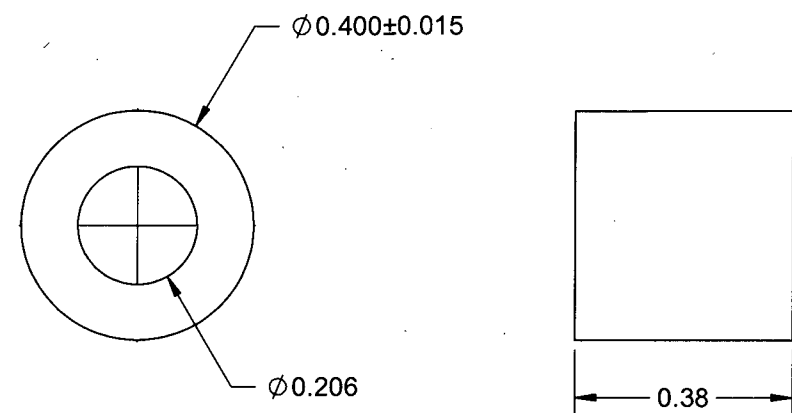
D

D



C

C



B

B

D4664-7 SPACER

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2014-01-22

NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6R
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

A

A

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	BC	DRAWING NO.	REV. D
MFG. APPR.	2/	D4664	SHEET 4 OF 4
APPROVED	4/	TITLE	SCALE
DE APPR.	1/	SPACER	NTS
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